

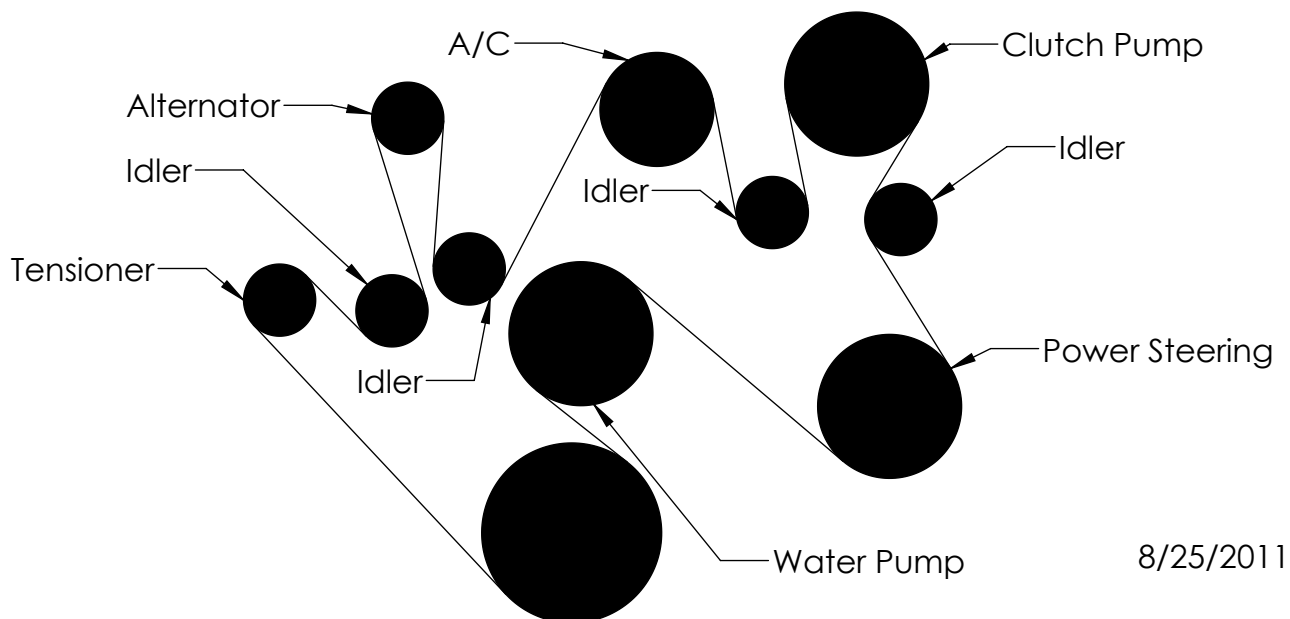


**Muncie[®]
Power
Products**

CMKC11-6600-XP6-AC
2011-CURRENT
Chevy, GMC 2500-3000 HD
6.6L, Duramax Diesel
WO Dual Alternators
W-AC

INSTALLATION NOTES

1. Disconnect the battery cables. Install pump bracket next to the A/C compressor with bolts (2) at location A, and bolt (3) at location B. Tighten all bolts lightly, then torque them to 35 ft. lbs.
2. It may be necessary to reroute the engine wires out of the way of the pump. An adel clamp is included in the kit to hold the large wiring harness at the back of the bracket. Install the pump onto the bracket with bolts provided. Torque bolts (8) to 45 ft. lbs. install both idlers on the bracket with hardware provided. Torque bolts (2) 30 ft. lbs. The idler to the inside should go into the top hole of the two hole locations.
3. Install the new belt according to the belt routing below. If the upper radiation hose is too close to the clutch, 2" can be cut from the hose at the radiator. Because there is no drain on the cooling system it is easiest to use a siphon hose at the reservoir. With the reservoir empty, the coolant level will be below the upper radiator hose. Once the hose is trimmed and reconnected, refill reservoir.
4. Reconnect the batteries. Run the engine and check for proper belt tracking and leaks.



CMKC11-6600-XP6-AC

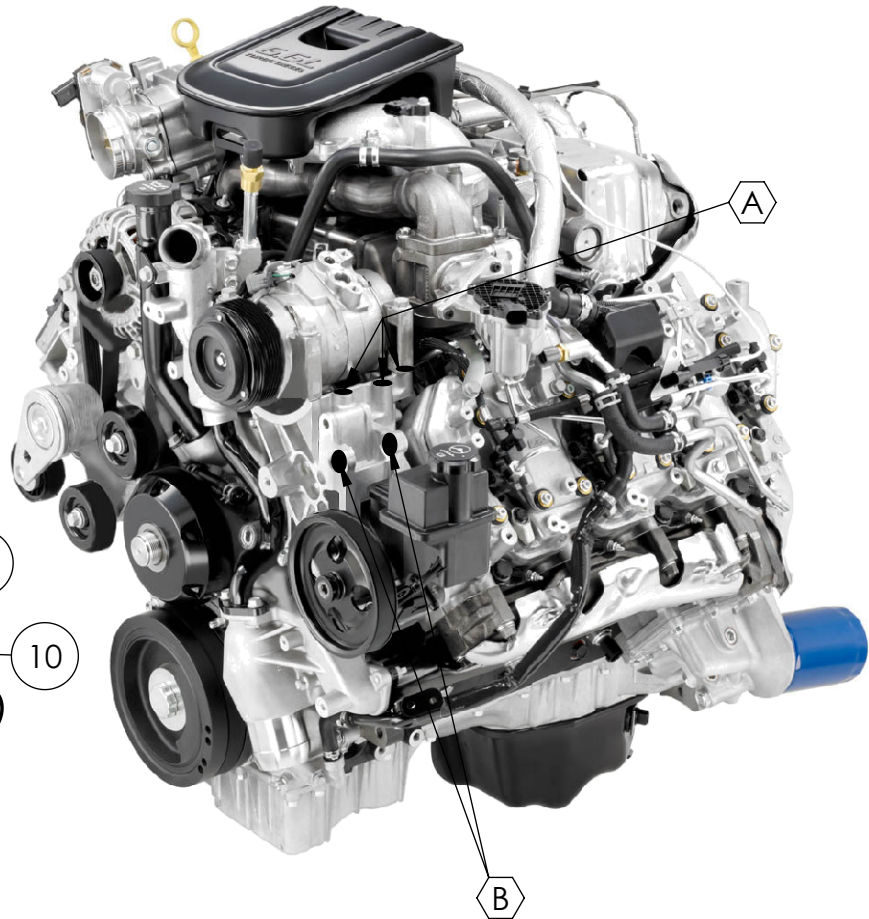
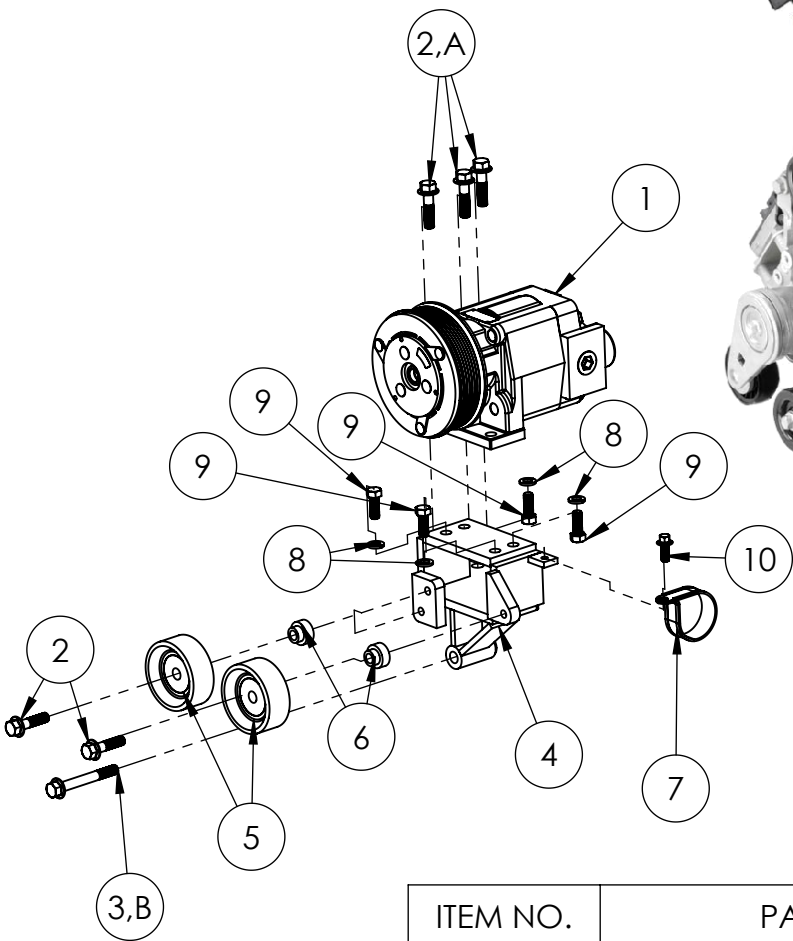
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ITEM NO.	PART NUMBER	QTY.
1	HYD CLUTCH PUMP (SOLD SEPARATELY)	1
2	HEX FLANGE BOLT, M10 x 40	5
3	HEX FLANGE BOLT, M10 x 80	1
4	CMP 2601	1
5	89007 IDLER	2
6	CMB 3867	2
7	ADEL CLAMP	1
8	REGULAR LW 3/8"	4
9	HEX BOLT 3/8" X 1	4
10	HEX FLANGE BOLT, M8 x 1.25 x 20	1

N/S - Belt - 5061420 Qty. 1

8/25/2011